

ORBITOL – ULTRA HIGH-PRECISION MOLDS & DIES

±5 MICRONS ACCURACY ON OUR **DMG MORI** 3 AXIS & TRUELY 5 AXIS

www.orbitol.in

Part of the Sidhvandan Group



About Orbitol Intelligence Pvt. Ltd.

- Part of the Sidhvandan Group, delivering trusted industrial solutions.
- Specializes in high-precision machining for mold and tooling industries.
- Operates cutting-edge DMG MORI machines for superior performance.
- Achieves ±5 micron accuracy for consistent, high-quality results.
- Maintains advanced temperature control to ensure thermal stability and machining precision.
- Focused on innovation, automation, and process reliability.
- Supports complex molds, dies, and precision tooling components for diverse industries.



OUR FACILITIES

5-Axis VMC | DMG MORI DMU 50





3-Axis VMC | DMG MORI 635 V ECOLINE

DMG MORI DMU 50 (5-Axis VMC)

- X/Y/Z Travel: 500/450/400mm | Swivel Range (B): (-15)(110)
- CLAMP AREA: 700MM * 500MM
- •RPM: 20,000 rpm | Rapid Traverse: 42 m/min
- Tool Magazine: 20 tools
- Cooling System: Full thermal stabilization | Control:
- **CELOS / ERGOline**
- Key Strengths:
- One-setup machining for complex geometries
- High dynamic performance and long-term accuracy



DMG MORI DMC 635 V ECOLINE (3-Axis VMC)

- X/Y/Z Travel: 635/510/460 mm
- Table Size: 790 × 560 mm | Load Capacity: 600 kg
- RPM :12000 rpm | Power: 13 kW | Taper: BT-40
- Tool Magazine: 20 tools | Rapid Traverse: 30,000 mm/min
- Control: Siemens 840D
- Key Strengths:
- Excellent rigidity and thermal stability
- Suitable for molds, dies, and precision tooling components



Performance & Applications

- Precision: ±5 microns with advanced automation
- Surface finish excellence for footwear molds and tooling
- High-speed machining with minimal rework
- Suitable for footwear, automotive, and die-mold sectors

Applications:

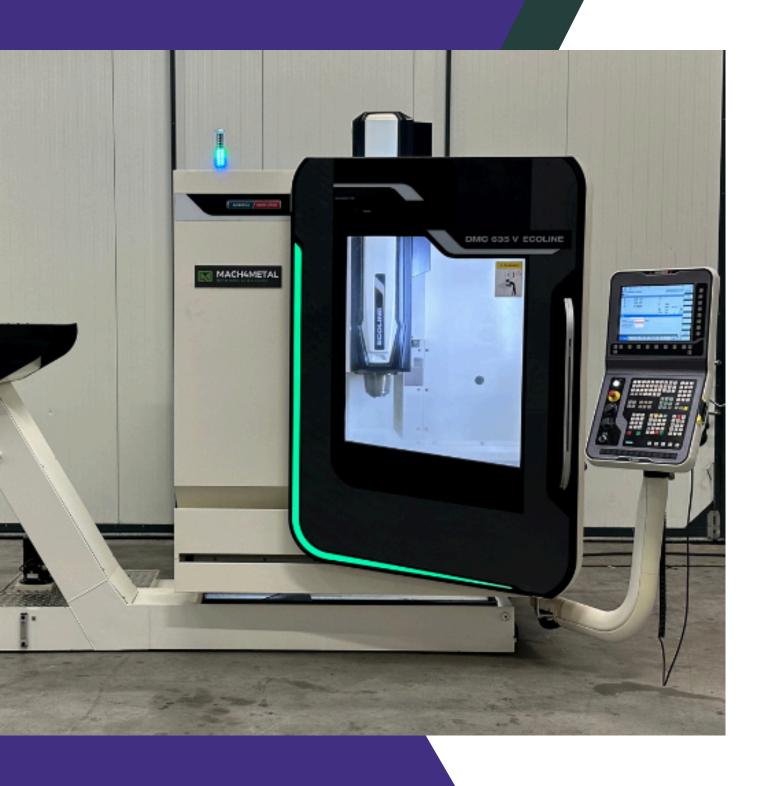
- Footwear mold components
- Injection mold cavities and cores
- High-precision dies and inserts



INDUSTRIES WE SERVE

- Footwear Industry
- Medical Devices
- Automotive
- Aerospace
- Defense





WHY ORBITOL

- ±5 Micron Accuracy
- 24/7 Lights-Out Machining
- One-setup Complex Parts
- Proven Reliability

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